

Study Unit ①

logistics : Satisfying customer expectations by ensuring required quantity & product (raw materials, semi-finished / finished) is available at the place & time required at lowest total cost.

logistics \Rightarrow creates value by timing & positioning inventory at lowest total cost.

- * order management
- * inventory
- * transport
- * warehouse / storage
- + * materials handled
- * packaging.

Supply chain \rightarrow consists of various firms & processes
Buy & Sell in movement & positioning goods

vs

Logistics \rightarrow actual work required to move & position inventory throughout supply chain.

Supply chain has to be created by logistics to correctly position inventory from start to end user.

- \rightarrow Increase overall efficiency
- \rightarrow improve markets
- \rightarrow competition.

- Goal of logistics -
- Service & cost
 - support procurement
 - manufacture
 - customer accommodation requirements

Logistical Competency : business level of performance
 : essential for business success
 : competitive advantage create.
 : value

Relationships between each pool within supply chain & logistics

→ trade offs = minimise cost.

$\uparrow \text{cost} \neq \uparrow \text{low cost} = \text{total lower cost}$

e.g.

increase packaging + decrease holding
 = lower overall cost

Trade offs.

- ① Inter organisational
- ② Inter functional (departments)
- ③ Inter activity
- ④ Intra activity.

Summary:

Framework Supply chain - process from original to end user
 - products, services & information.

required. logistics - move & position inventory.

- | | |
|-----------|----------------------------|
| ① product | ④ cost + customer service, |
| ② place | ⑤ quantity. |
| ③ time | |

Text Book - Supply Chain Logistics Management

Chapter ①

Integrated management = Create Value.

- * Economic value
 - lowest cost
 - product / service creation (quality)
 - Economy of scale efficiency (supply = doing it well @ lowest cost)
 - procurement & manufacture

- * Market value
 - presenting / attracting assortment / choice
 - right time & place
 - Economy of scope effectiveness
 - Market & distribution

- * Relevancy value
 - customization of adding value
 - ready meals / fashionable appeal
 - increase functionality as per customer desire. - segmental diversity,
 - product / service positioning
 - supply chain strategy.

Activity

1.1 Supply Chain - to be created.

- consists of various firms, and processes in order to manufacture, create and then market & position of goods as per economy of scale.
- original to end user
- consists of products, services & information

1.2

Supply chain process of signal to end user of products & services

logistics,
move & position inventory

Created
various firms / processes to
leverage positioning & improve
operating efficiency,
channel & business organisation
arrangement = dependency & collaboration

vs Work within SC framework,
actual work to position

geographically position
inventory.

subset

Process that creates
value by timing & position
Order management, inventory,
transport, storage,
packaging & handling.
links the SC into a
continuous process for
efficiency & connectivity.



Activity 1.3

logistical competency. - provide superior customer service & lowest total cost.

Flow Diagram



Activity 1.4

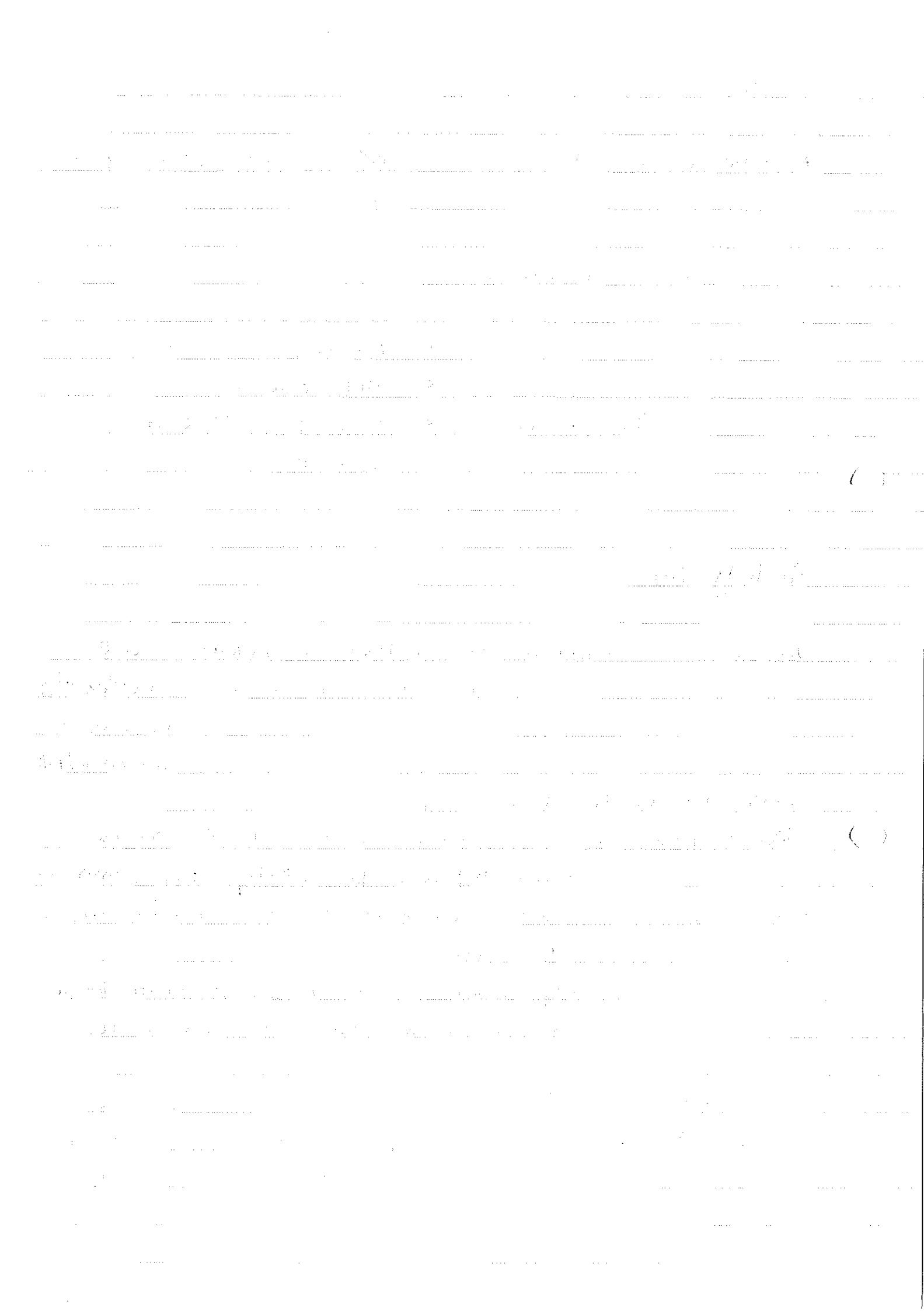
logistics service attribute \Rightarrow balance d service & cost
 \Rightarrow customer requirements = availability
performance
service reliability

Cash to Cash Conversion

Dwell Time. - ratio of time assets sit idle to the time required to satisfy supply chain demand

Cash Spin - reduce overall assets committed to supply chain performance.
- e.g. purchase a warehouse or dollar inventory, extra income invested in other projects.

\therefore benefits from fast cash to cash conversion, reduce dwell time and cash spin = \uparrow financial attractiveness = increase global operations.



Study Unit 2:

Basic logistics Activities

- * Network design
 - * Information
 - * Transport
- } ① Basic work of logistics activities
-
- * Inventory
 - * Warehousing
 - * Material handling
 - * Packaging
- } ② Basic work of logistics activities

① Network Design - allows stock to be kept
- orders to be picked up
- dispatch

All above in good time, consistency and low cost = value.

The facility network design - primary function
- facility (type)
- Facility (structure)
- facility (size)

⇒ number (to obtain lowest cost.)

⇒ location

⇒ ownership of facilities

⇒ stock capacity

⇒ handle facilities

⇒ location / geographic - market
- cost
- distance.

Value added = result in ownership transfer of finished products to customers

The location of customers and suppliers is fundamental to a company's network of facilities.

The network of facilities forms a structure - enable logistical operations to be formed.

Examples of logistic facilities : warehouse
depot
retail stores.

Factors that influence number of facilities:

- Inventory costs increase \Rightarrow costs to retain stock levels.
 \Rightarrow thus more facilities = high costs.
- Warehouse cost increase = more space rented
 \Rightarrow negotiation of rentals and choice of rental space is created.
- Transport Costs:
 \Rightarrow These decrease as shorter distances to warehouses but
when too many warehouses, transport costs increase as more deliveries required.
 \Rightarrow One product, transport costs can increase as few quantities delivered to several destinations.
 \Rightarrow Fewer facilities, thus higher volume delivered = negotiation of transport.
- \Rightarrow no facilities - deliver small quantities direct to customer results in minimum delivery costs.

(2)

- Purchasing patterns.
- Competition
- Computers / technology (online shopping direct from manufacturer)

The size of warehouses:

↑ Number of warehouses = ↓ size of warehouse.

Measured in square metres or cubic space (vertical storage).

Influences of warehouse size:

- customer needs = level of demand & demand patterns
- mkt size
- product range
- size of products
- handling systems
- through put rate.
- production lead time
- aisle requirements.
- office / admin space required.
- The logic mkt sourced predicts the space required and what stock levels to be kept for flow of logistics.

Location of facilities

Alfred Weber = model (1929) = facility location based on cost minimisation.
= size based on ↓ transport costs.

Factors that influence location:

- Close to market → maximise customer service
 - cost saving in transport based on high volume delivered
 - but delivery time from placing order to deliver, competition and order size (cash flow) can affect
- Close to point of production → serve as collective point
 - ↓ customer service.
 - perishable raw materials.
 - variation of product manufactured.
- Intermediate location → inbetween
 - maintain ↑ customer level and
 - still ↓ transport costs.

Other factors that affect location overall:

- ① Availability / quality of transport carriers.
- ② Quality and quantity of human resource.
- ③ Cost of land
- ④ Expansion potential
- ⑤ Tax structure (municipal levies)
- ⑥ Building regulations
- ⑦ Construction costs
- ⑧ Availability and cost of utility sources.

(3)

② Information.

- important accurate information forecasting / order management.
- importance & speed of communication = online / email
orders can overcome dispatch / transport duration
to enable goods to be delivered on time.
- Customer delivery requirements (communication).
- influence inventory levels.
- reliability, and speed.

③ Transport.

- Transport options are available / Mode
- Quality for selecting suitable transport
- How transport influence = superior service vs lower cost
- Mode

An operational area = geographically moves & positions goods.

Three types of transport supply

- ① Private fleet
- ② Contracted, that are dedicated transporters
- ③ Wide variety of carriers as per shipment.

Three fundamental factors

- ① cost
- ② speed - faster = high rates
 - faster = shorter time intervals.
- ③ consistency & dependability.

Modes of transport

- * Road transport
 - high variable vs low fixed costs, because limited capital invested in roads.
 - readily available
 - highly competitive (negotiate rates & services)
 - indispensable.

Road Transport.

Advantages

Accessibility.

less time in consolidation of load.

short lead times.

small quantities despatched quicker.

reduces inventory stock costs.

less handling / shunting = less packaging.

safer than rail / sea.

few staff required.

Disadvantages

freight rates higher.

reliability

consistency.

Traffic congestion.

- * Rail Transport:
 - high investment in terminals, tracks, equip,
 - maintenance responsibility of investment.
 - limited number of companies / choice.
 - transport higher consignments, economically, for low value items / high density.
 - large volumes over long distances.
 - mining, agriculture, forests.

Advantages

freely available in

metropolitan areas & small commutes.

Disadvantages

not accessible everywhere

not flexible only source b/w terminals.

Delivery & handling at terminals

④

- * Air transport
 - high variable costs vs fixed costs
 - no investment = air
 - air carriers do not invest in airlines.

Advantages

Speed:

short delivery times over long distances.

Transport urgent consignments

" perishable goods

Disadvantages:

high cost.

accessibility is restricted.

depend on road

transport to/from airport.

(See pg 18 for Ballou 1985:188)

- * Water transport
 - limited in SA (not inland waterways).
 - limited to sea transport for international.

shipments:

- coastal for coastal shipments. (water)
- high variable and low costs = no investment
- low value high density goods.
- large quantities over long distance.

Advantage

lower freight rates than land.

more suitable in handling certain kinds of bulk commodities.

Disadvantage,

slower

less frequent

tied up inventories

serve only major points
adverse weather delays

extra handling

encourage / precarriage.

- * Pipelines
 - limited to crude oil & refined petroleum prod.
 - others cargoes (coal) to be pressed into liquid form first & at destination separated from the water.
 - high fixed cost (infrastructure) = high investment

Advantage

lower cost:

- more reliable & safe for liquids
- flow monitored & controlled by computer
- minimal risk of loss / damage
- minimal climate effects
- not labour intensive

Disadvantage,

must be suitable.

accessibility.

slow speed

- * Intermodal transport - two or more carriers

see pg 20
not 20 (TOFC)
rates of
carriers

- shipments handled as a whole
- ease of interchanging modes of transport
- two types ① Piggy backng (TOFC)
② Containerisation

- Utilise the modal services to meet shippers needs
- results lower costs to shippers

- * Intermediaries - freight forwarders /agents / freight brokers.

- freight forwarder = collects small quantities
- = consolidates
- = transport
- = distribution door to door.

- freight brokers = arrange /book suitable carriers.

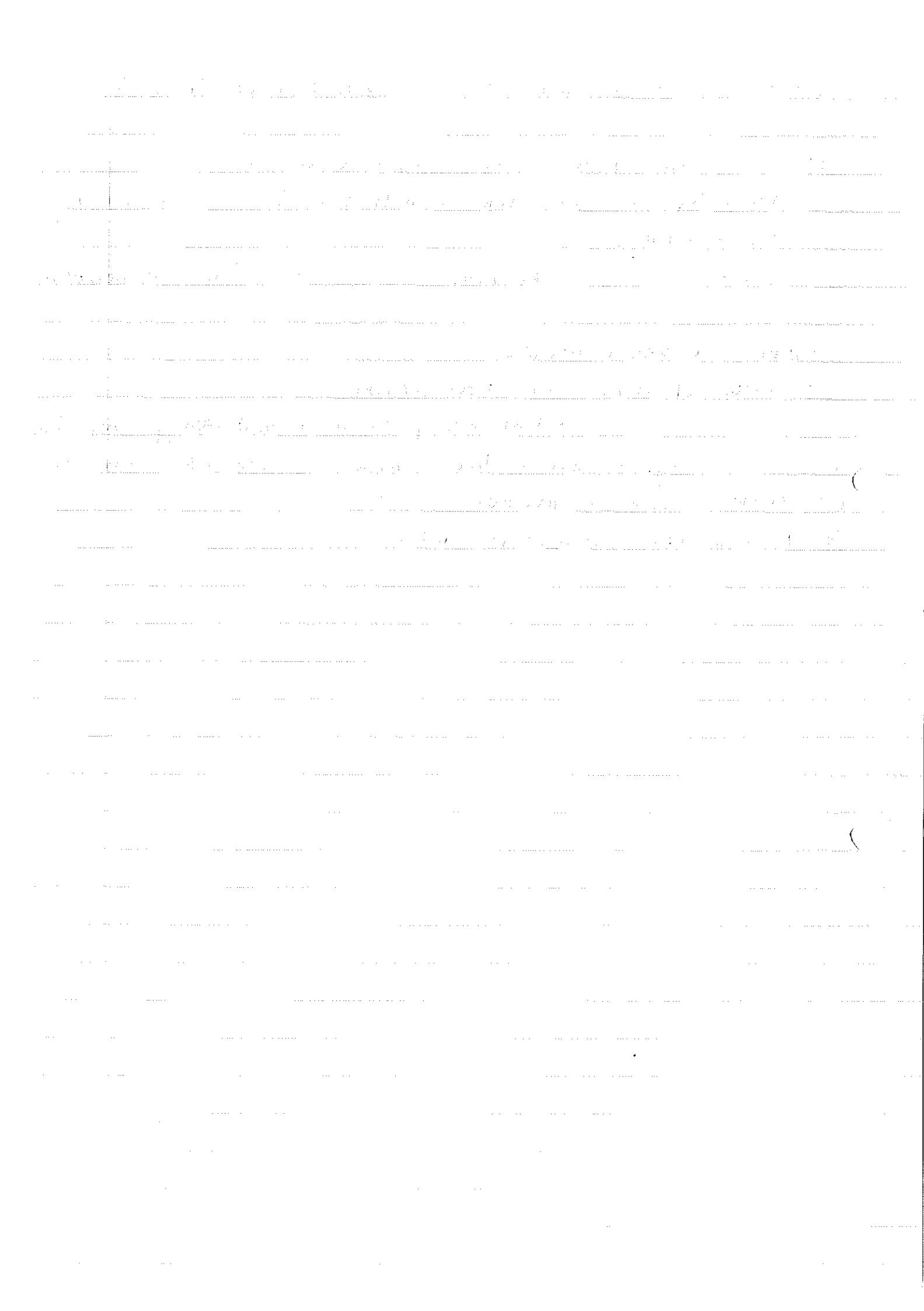
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Product Related factors. = Selection of transport

- ① Shelf life / perishability.) temperature control
- ② Density (weight : volume ratio) - steel, canned food, building materials
- ③ Stowability.
- ④ Value. = generally high value : weight = high cost transport mode.

Market Related factors.

- ① Rate of sale and sales volume.
- fast moving require frequent delivery in high levels
- ② Seasonality. - growing time = more frequently with minimum time.
- ③ Customer size & location.
- ④ Market share / competitive status



Study Unit 3

Basic logistics activities (Inventory & Warehousing)

Inventory (stock)

- safety net = 'just in case'
- inventory is though minimised to extent low levels are kept and term 'just in time' is used ↗
- lowest logistics costs achieved.

Types of Inventory - raw, work in progress, semi / finished goods

- ① In transit - moving from ① → ② in cycle
- ② Cycle stock - minimum inventory required / working stock
- ③ Safety / buffer stock - allows variance.
- ④ Speculative stock - held because of expected changes.

Purpose of Inventory

- ① Customer service
- ② Production flow process
- ③ Protect against uncertainties in mkt (buffer)
- ④ Reduce production costs
- ⑤ better utilisation of human resources & equipment
- ⑥ reduce purchasing costs = bulk discounts / transport.
- ⑦ Negotiate better quantity discounts.
- ⑧ Transport costs
- ⑨ Assisted with seasonal fluctuations

Two consequences of holding no / too little stock

- ① Procurement & purchase costs ↑
- ② If customer demand not met & sales = loss of customers

Inventory carry costs

- ① Invested capital costs
- ② admin costs = record keeping
- ③ warehouse / storage costs
- ④ handling costs
- ⑤ insurance costs
- ⑥ depreciation & obsolescence.
- ⑦ damage / pilferage.

Optimum inventory levels

3 types of inventory = transit / cycle / safety stock.

In transit - moving stock from one level to another
- long = high transit stock.

Average formula used:

Total intransit stock

$\frac{S}{T}$

Average sales per period \times average transit time.

eg

$$I = 200 \text{ (average demand for prod)} \times 2 \text{ (2 week delivery time)}$$

$$I = 400$$

- working stock / base stock
- demand & performance cycle (lead time)
- is predicted perfectly
- minimum inventory required to meet demand

- Trade offs used to wary up inventory early costs
- discounts on quantity
 - transport savings

Trade offs = simple economic order quantity formula
 balance determine from order costs & holding costs to
 find optimum lot size

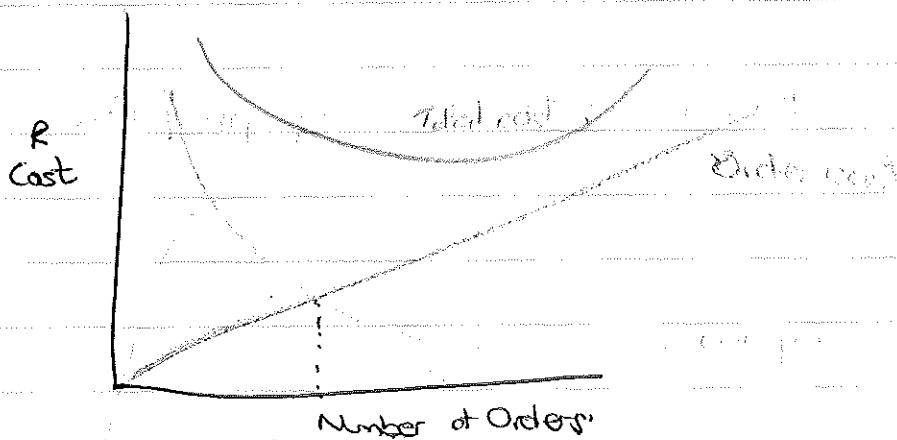
$$EOQ = \sqrt{\frac{2AS}{h}}$$

economic order quantity

A - fixed cost per order

S - sales (annual) units

h - inventory holding cost annually per unit.



TWO CONSIDERATIONS.

- ① LEAD TIME
- ② EXPECTED SALES DURING LEAD TIME

TWO CONSIDERATIONS

LEAD TIME (L)

EXPECTED SALES DURING LEAD TIME.

Reorder accuracy, Replenish time & expected sales during the time of ordering can be found through following formula:

$$P = SS + \bar{Q}_L$$

Reorder period (units)

Safety stock units = average sales units
+ average daily sales units + lead time (days)

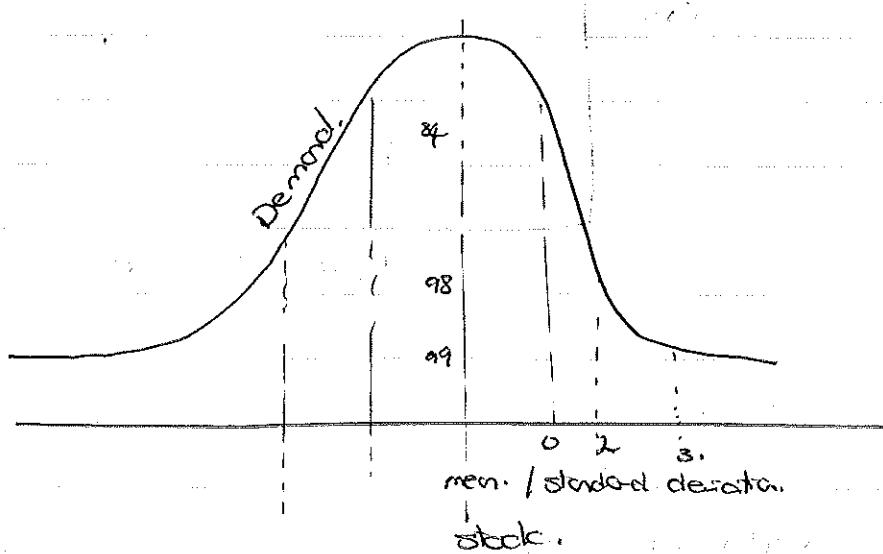
Safety stock - buffer

- allows for variance & uncertainty involved in lead time.

Demand varies = higher (#) safety stock.

Greater lead time = higher (#) safety stock

Normal Distribution Graph / Curve



∴ to offer 99% customer service, (3) std deviations of safety stock to be kept.

Formula for calculating standard deviation.

$$\sigma = \sqrt{\frac{\sum_{i=1}^n (x_i - \bar{x})^2}{n}}$$

standard deviation.

n → number of observations

x_i → value of observations

\bar{x} → average of all observations.

Inventory deployment.

Product line profitability is essential in developing a selective inventory policy.

Aim to offer high availability & consistent delivery of most profitable products.

(3) Avoid high service performance on less profitable items.

Inventory strategies → sufficient range / assortment of products
→ assist in consolidated shipments.

→ large shipment less transport but
is high volume required - space / capital
transport savings could offset storage costs

→ consistent & reliable deliveries to customers
→ correct positioning of inventory,
→ apply a strategy to gain customer / competitor

* Sand inventory policy = customer segmentation, product requirement, transport integration, time based, competitive performance

3.2 Warehousing, Materials handling and packaging.

- Effective & efficient product flow
 - storage
 - material handling
 - packaging.

Types of warehousing.

① Private \Rightarrow independent

\Rightarrow owned / leased

\Rightarrow operations carried out by staff.

② Public \Rightarrow services for profit

\Rightarrow professional services = specific products / by size

* General merchandise - manufacturers, distributors, retailers

* Refrigerated / cold storage. - perishable / pharmaceutical.

* Domestic goods - personal property

* Special commodities - agriculture - specific handling equipment

* Bulk - liquids, dry, open

- sometimes for mixing products to form compounds

③ Contract \Rightarrow specific shipper's logistic system

- software

- labour management

- storage space.

Warehouse operations:

① Movement

Receiving - raw - equip - ~~transfer~~

↓
handling - transfer & selection.
↓
shipping (despatch)

② Storage.

Normal - day to day. - regular customers.
- replenishment cycles.

Extended / special - longer periods
- depend on supply & demand

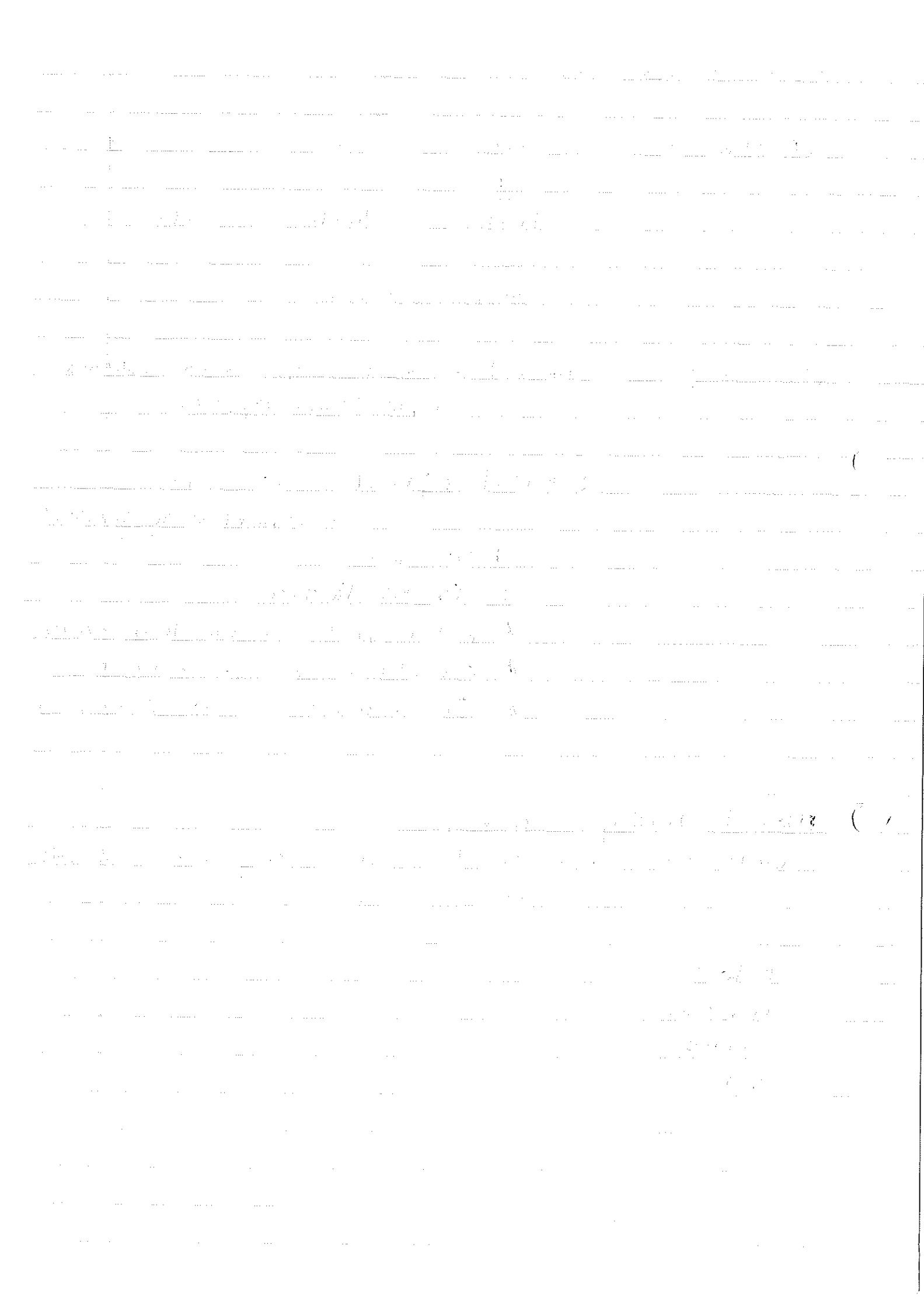
* Seasonal

- * Erratic fluctuations
- * pot of production with storage - bonuses
- * speculative purposes - advertising
- * Special discounts - long/early storage

Materials handling & packaging

- Unitisation - most suitable & economically viable size units can be packed.

- Pallets
- Containers
- Cartons
- crates



Study Unit 4

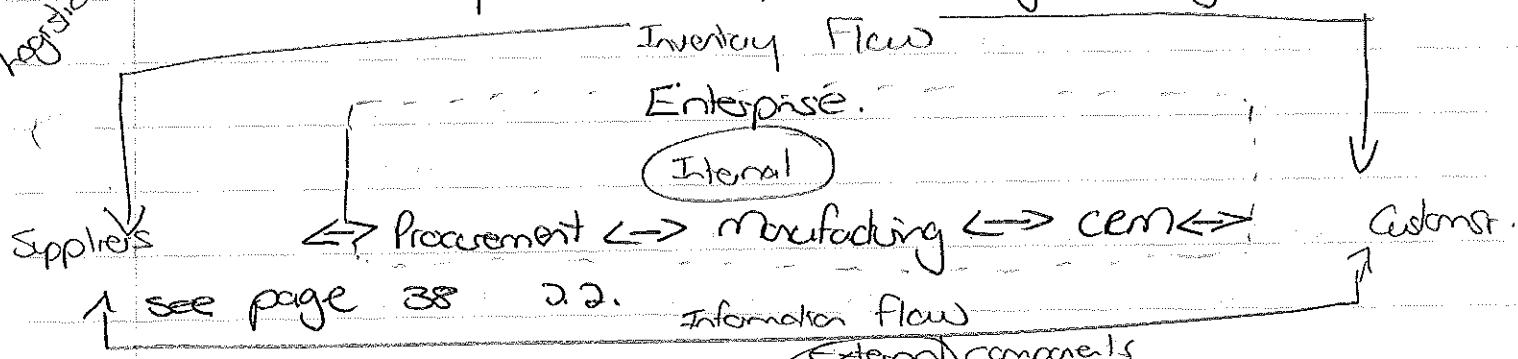
Frame for Integrating logistics Operations.

- Logistic Components*
- minimise total logistical costs
 - customer accommodation
 - manufacturing support
 - procurement

Integrated Logistics

Coordinating components of logistics operations.

Internal operational scope of integrated logistics



* * Integrated logistics strives to link and synchronise the overall supply chain as a continuous process and is essential for effective supply chain connectivity.

Framework for Operational Integration & elements:

① Information - flow from enterprise to customers as a result of sales, forecasts & orders.
- information is directed to manufacturing & purchasing

② Inventory - flow of finished products to customers

- Above assists in competition
- Position of logistics in broader aspect of supply chain.

(40) Table 2.2.

Inventory flow

Operational management of logistics is with movement & storage of inventory from raw, work in progress to finished products.

As it is moved from raw to final product delivered to customer so logistic process adds value.

- i. Individual part has greater value as finished product
- i. As finished product has greater value when delivered to customer

Logistical components & operations \rightarrow CEM (Customer Accommodation)

\rightarrow Manufacturing

\rightarrow Procurement

Customer Relationship management \Rightarrow align manufactures, wholesalers, retailers into supply chain arrangements to provide customers with product availability.

Customer receipt of product completes the supply chain destination.

CEM is dealing and maintaining customer relationships and timing and geographic placement of inventory.

Manufacturing \Rightarrow managing work in progress.

\Rightarrow production schedules & implementation.

\Rightarrow what, when & where products will be manufactured.

Procurement \Rightarrow arranging inbound movement of from suppliers to manufacturing /assembly plants, warehouse, retailers

\Rightarrow Purchasing / Procurement / buying / supply management

\Rightarrow Primary objective is to support manufacturing or resale by firmly purchasing at lowest cost.

Information flow

⇒ identifies specific locations within logistical system

① Information flow for logistics & planning & coordination is within a company for overall performance.

Includes information concerning planned activities, operational requirements & day to day.

② operation information flows provides data for integrated performance measurement at CEM, manufacturing & procurement.

Operational Activities

Six operation objectives = logistical performance.

- ① Responsiveness - respond in timely manner / delivery
- ② Variance reduction - failure to perform
- ③ Inventory reduction - asset commitment / velocity
- ④ Movement consolidation & transports - Superior service at lowest cost.
- ⑤ quality - TQM
- ⑥ life cycle support - aftersales support

5) Value

* Economic value - high quality at low price.

* Market value - assortment of products @ right time & place

Convenient product / assortment & choice.

* relevancy value - adding value over & above basic product
- making a real difference to customer.

Barriers to Internal Integration.

Barriers that serve to inhibit process integration:

- ① organisation as a whole
- ② Measurement & Rewards
- ③ Inventory leveraging
- ④ Inforcratc structure
- ⑤ knowledge hoarding.

Measures to overcome obstacles.

- having departments - perform specific functions.
- each dept has operational responsibility,
- performance goals: achieved at ^{lowest} total cost expenditure,
- Reward systems' (measurement - balanced scorecards)
- control & flow of information. = command & control.
- Enterprise Resource Planning,
- Cross function integration.
- Sales & operations planning.

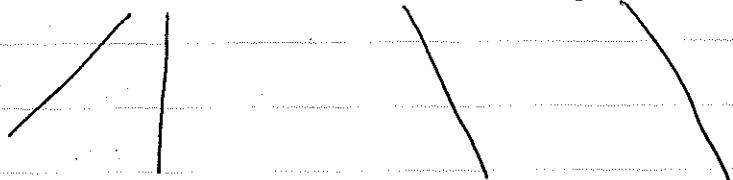
Study Unit 5

Int supplies with transport & comm.
 logistics Performance Cycles: Base unit of supply chain
 design & operational control = framework

To Contribute to minimising lowest total costs



understand performance cycle structures



describe

characteristics

differences

overview

- link b/w suppliers / customers.
- transport & comm.
- node link relations

• fundamental unit.

• link & nodes relation.

• control processes necessary.



supply chain.

Performance Cycle:

Primary unit - represents logistic components to link (nodes)

① relating to customer accommodation,

② manufacturing or procurement,

③ specific performance (cogs) to ensure product delivery.

- framework for implementable

To ensure performance cycle = directly relates to stock

Base stock \rightarrow held (stationary) $\approx \pm \frac{1}{2}$ of average shipment

safety stock \rightarrow At end b/w nodes - safety net for demand

Inventory is stocked & flows through nodes



handling / storage / in-transit

Supply Chan Integration = Multifirm ops integration

material & comms
 Node - Link - Node

Input - Demand

- varies on product / supply chain / volume.
- through puts.

Output

- Supply
- level & performance expected
- supply chain effective: accomplished
- supply chain efficiency: right expenditure, accomplished
- supply chain relevancy: serves customer need
- " " " sustainability: ability to maintain over time.

key concerns

Other characteristics:

Can be completed individually or multiple firms

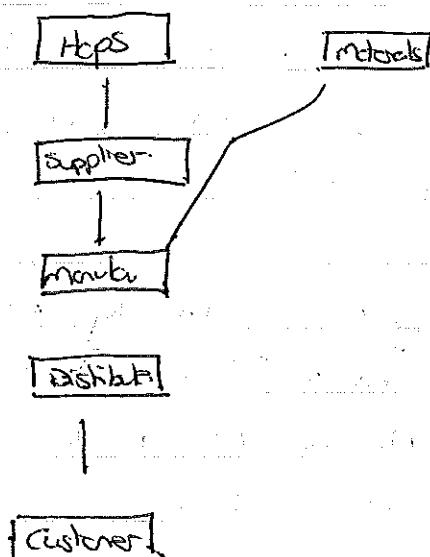
Frequency & intensity

Once off

Regular

- Each Node could be participating in several other supply chains.

- National / international.



Performance cycle characteristics & differences.

Procurement

- many activities - flow of materials into manufacturing & distributing.
- limited scope of activities
- longer than acc / performance cycles = shipments longer & more time required.
- raw materials inventory less expensive than finished goods. (less sensitive)
- suppliers less than customers ∵ direct procurement.

Manufacturing

- economic flow of materials to support production schedules
- goal to support manufacturing.
- internal cycles thus not affected by behavioral uncertainty.
- firm has control.

Customer Order

• processing & delivering products

• links customer with product availability

• Physical distribution

• Integrates marketing & manufacturing.

• more erratic as deals direct with customer

• forecast summaries / planning to reduce uncertainty.

• firms exercise flexibility base on forecast methods.

• responsiveness to deal with uncertainty

Multi firm operational integration across the supply chain

↓
Supply chain synchronization

④ (Timing) coordinates flow of materials, prod & info

↓
(Demand) reduces duplication & redundancy,

↓
advocates reengineering of internal ops.

↓
leverages overall supply chain capability.

inventory dwell time (idle)

Benefit: speed of performing specific movements & timing of supply arrival @ destination based on demand requirements

Managing Operational Uncertainty

Operational Variance

```
graph TD; A[performance cycle] --> B[operational conditions]; A --> C[quality of operations logistics];
```

Variance - depends on nature of work involved

Electronic / Internet Comms assist to days times composed to telecoms / mail. But regardless techn variance still occur due to daily changes

Processing

- time / variance = workload.

= degree of automation

= credit approval policies

Order-

= selection speed

= capacity

= material handling sophistication

= human resources available.

Selection

= stock levels (cut off stock)

Transport

= required transport // size of shipment
distance

\swarrow size & s
 \searrow distance

type of transport

Delivery

= receiving times

= delivery appointment times.

= HR available

= traffic congestion

= machinery available, unloading.

Goal \Rightarrow to achieve the planned time performance.

\Rightarrow Consistency.

\Rightarrow Reduce risk / Uncertainty.

logistics - links supply chain participants into integrated operations.

Three commitments

service

satisfaction

success

Study Unit 6

Customer Accommodation

- ① Identify customers
- ② Formulate customer strategies
- ③ Marketing

integration with logistics

performance.

meeting needs

Marketing - satisfy the customer requirements.

- meeting expectations.

- motivation for activities within a company.

Marketing Four Policy Instruments

① Product / Service

② Promotion

③ Price

④ Place



Logistics = right place

= right time

= right quantity

} availability



Logistics provides time and place utility.



Provide superior service at lowest cost



customer service is measured in performance

- ① Who is customer
- ② Logistics vs mkt
- ③ customer service

Identifying Customers / Consumers

Manufacturing Plant
at Cos → Cor → Family purchase family
co-
Product → Consumer

→ Tods → Purchase by → workers
co for workers

Product → Customer → End user

i Supply chain management = focus on mtg needs of
end users

handy detergent → supermarket → customer.
Product → intermediate customer → customer/
⇒ my local
⇒ ownership
product

Customer / Focus Marketing

matching products with needs
define diff mkt reqs

Logistics & Marketing

Marketing concept ① Customer needs

- ② Different customers & diff needs.
- ③ Products become meaningful when available & positioned
- ④ Sales volume then profit.

Marketing = matching needs of customers

= opportunities for business.

Markets are composed of different segments, each market has different needs & targets.

Mtg the customer needs = profitability as long as customer willing to pay for the satisfaction of the need.

= profitability degree based on customer relationship.

Traditional = successful exchanges to drive revenue & profit

Transactional vs relationship marketing

Transactional marketing \Rightarrow short term interaction.

\Rightarrow focus on creating successful transactions.

Relationship marketing \Rightarrow long term relationship, joining supply chain participants

\Rightarrow retain customers = longer share in mkt
 $=$ attract new customers

Ultimate \rightarrow micro marketing / one to one marketing

= unique.

= can reduce transactional costs.

= better customer accommodation

= regular individual transactional routine.

Supply chain Service Outputs:

of the mechanism for exchanging of goods & services

③ problems

- ① space

② time

③ quantity & assortment

Spare discrepancy is the location of production

vs location of consumption = not the same.



Time discrepancy is difference in timing of production
vs consumption.

Quantity / assortment discrepancy is firms produce in large quantities at 1 product but consumer wants small quantities in variety.

Bucklin

high quality
= lower cost
number of units purchased

- ① spatial convenience
- ② lot size
- ③ waiting / delivery time
- ④ product variety

additions \Rightarrow product info, product customization,
after sales support,

Performance (zero defect)

Six Sigma

The Perfect Order = Full complete, right place, right time, quality price, quality documentation
= TQM
= Six Sigma

high service level

- * Doing everything right the first time.
- * zero defect (bw tolerance for error)
- * Delivered complete, on time, right location, perfect condition, accurate documentation
- * Total order cycle is executed with zero defects.
- * Perfect executed support activities & ops performance.
- * Only certain customers /selective
 - to those who are loyal
 - willing to pay price for high service level.

strategic advantage over competitors

Customer Success:

If a firm (supplier) can contribute to customer's success
then firm (supplier) will become more successful.

Value Added Service = unique / tailored & specified
activities offered to improve
efficiency & effectiveness

= customer specific.

= can offer competitive advantage.

Four Stage Process

① Cost effectiveness - provide basic
services consistently &
at cost effective.

② Market access - high level commitment to
customers who willing to
cooperate.

③ Mkt extension - move towards zero
defects & add value
added services
- build / strengthen
relationships

④ Mkt creation - creative arrangements for
longer term commitment
= total commitment

Study Unit 7

Customer Service & Efficiency.

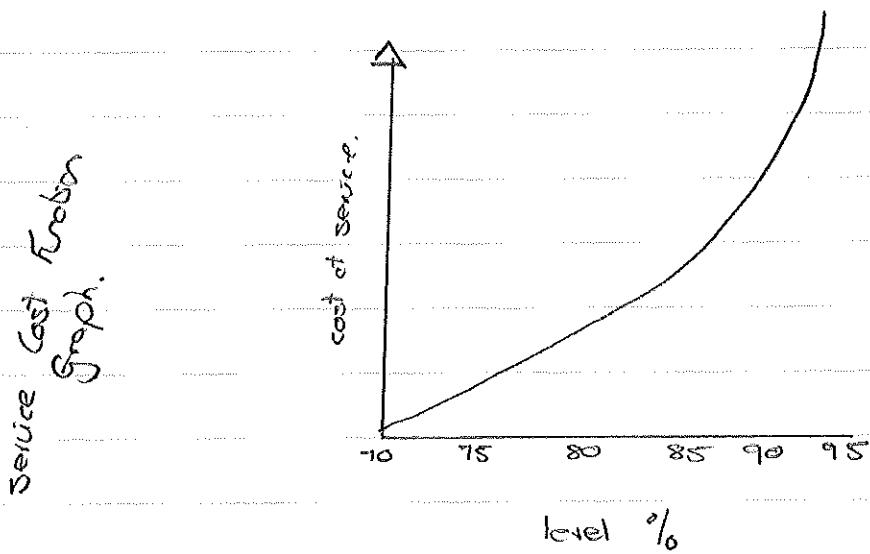
Minimising Total logistics costs — trade customer services against costs of customer accommodation.

Basic service level = requires trade offs b/w cost of rendering services & benefiting (avoiding lost of sales)

logistics
function
costs

- = costs are
 - availability
 - right product
 - right place
 - right time
 - right quantity

↑ service level = ↑ costs.



∴ service level increased over + 80% = costs increase even more in proportion.

Slight increase in service = slight increase / effect on customer
but higher logistical costs)
could lead to vast amt
of safety stock!

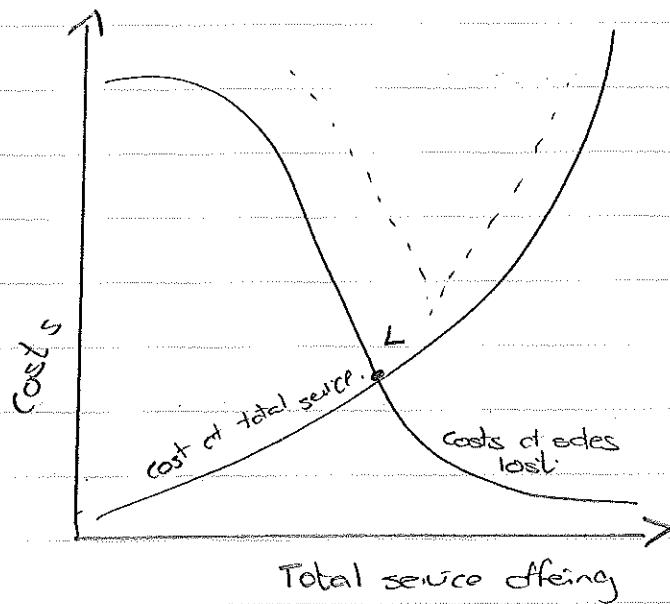
TOC Total Distribution Cost = main costs incurred through availability, then just transport & storage
= costs of handling / packaging / admin / management also to be included in TOC

TOC = Transport + Storage + Comms + stock + handling + packaging
+ management.

Penalty / Cost of lost sales - not having right product / location / time / quantity
- poor service.

- ① Back order costs.
- ② Cost of a lost sale
- ③ Cost of a lost customer.

Costs & Benefits of Service.



L is reached some time before maximum level of service is reached. Trade offs = total logistics costs considered.
- opportunity costs of lost sales + costs of offering the service.

Cost vs benefit appraisal.

Problems ① Gaining accurate data.
② Determine responsive in mbt of service levels

* Customer service
* Competitive
* Environment

Cost minimisation Approach \Rightarrow set specific objectives
 \Rightarrow determine how objectives met at minimum cost.

Service maximisation Approach \Rightarrow fixed budget = maximising service within budget:



With customer service strategy.

Customer Profitability analysis - evaluates the impact of

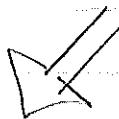
price

terms of trade

offering to various customer groups.

servicing individual customers.

take decisions



on price & service
level.

cost A/c system

CAP (Customer Account Profitability)

- ① Customer order is profit centre
- ② Profitability = effectiveness of management costs incurred after product is manufactured
- ③ Costs after manufacturing are customer & events of servicing customer
- ④ How costs vary from one customer to next.

Net sales revenue - less manufacturing costs - less services
customer costs. (admin & finance excluded)

ABC

Some customers & products are more profitable than others

justify higher expenditure & customer service.

Profitability measured on contribution.

Sticky Chart 8

Logistics Requirement Planning - LRP

- * Scheduling technique facilities

inter-faces

mokebng

production logistics

- * technique to ensure - right goods at available
 - right place
 - right time
 - right quantity.

LRP combines

DRP Distribution required planning. - plans availability of final products.

Dependent and Independent Demand.

Dependent - raw materials - dependent on the demand

no reason

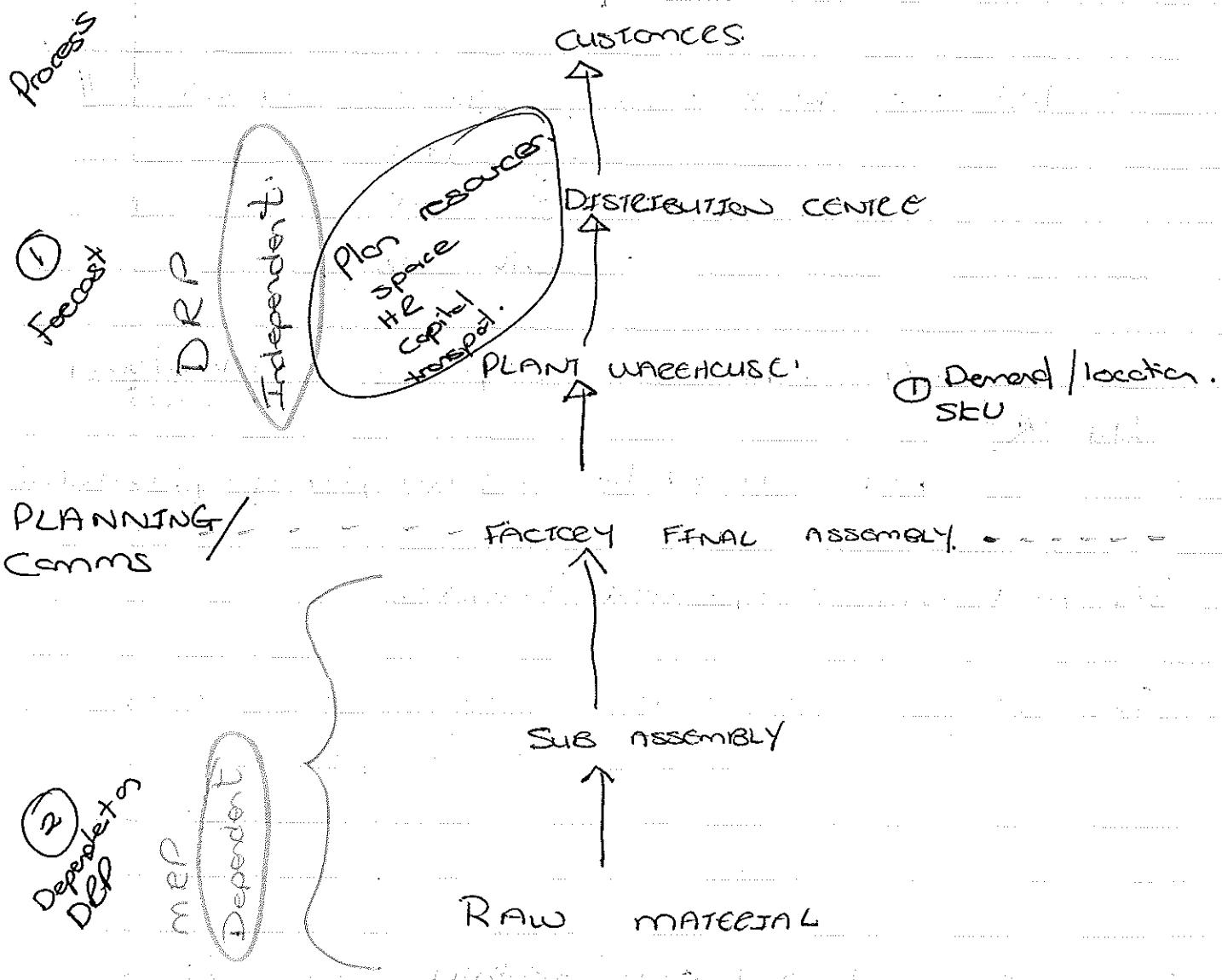
No forecast on it final product

C. elegans C. elegans C. elegans

of final product

Independent - finished good / maintenance spares - forecasted
as cost be calculated.

ensures supplies are available when needed
not allocated after becoming available



- MRP** - Materials Requirement Planning. (I)
- Manufacturing Resources Planning (II).

MRP (I) - computer based (first developed) = minimise inventory, but have adequate supply of materials.

MRP (II) - includes all activities involved in planning & control of production operation.

MPS - production planning schedule.

- resource requirement

- production scheduling

- MRP.

DRP - final product

meets demand.

- shop floor

- purchasing.

Create effective comm b/w
manufacture & distribution.

PLANNING.

DRP - Distribution Requirement Planning

Mirror Image of MRP - planning backwards =
Determines inventory required for distribution.
Effective communications required.
Planning that links with manufacturing and production.

SKU: Determining when and where stock is required.
→ Stock keeping units.

location, time requirement schedule, at
location (depot / warehouse / factory)
communicates back to / via MRS

DRP (II) = planning of key resources (space), (personnel)
(transport), (finances)

LRP

Variable Required to drive LRP process.

- Forecasted independent demand. trends
seasonal variables
- SKU variability at independent demand
- Lead time.
- Order quantity. (EOQ) Economic Order Quantity
- SKU determined, safety stock levels.

Procedure for implementing LRP

- ① Independent Demand & DPP (Planning)/Distribute
- ② Forecast (shortest time) \rightarrow weekly
- ③ Calculate current stock (days) will last
- ④ Deduct SKU.
- ⑤ Add stock in transit
- ⑥ Calculate date SKU will be reached. (new batches/mix)
- ⑦ Date of shipment (receipt of final product)
- ⑧ Plan production via MPS / Master Production Schedule
- ⑨ Calculate delivery of raw materials
- ⑩ Calculate date of shipment (receipt of raw materials).

Advantages & benefits of LRP

- Marketing -
- planning ↑ service levels \Rightarrow timely deliveries
 - plan ahead for sales / promotions.
 - know which products will not be available
 - Intra functional relationships within production / departments = working off same schedule / plans.

Logistics - ↓ transport costs.

- improved load planning.
- lower inventory levels.
- less storage required.
- Improved comms & know when stock levels will be low.
- ↓ costs for overdue / back orders.
- improved coordination.
- improved relationships b/tn distributor and manufacturer.

Study Unit 9

Supply Chain Integration

Achieving supply chain competitiveness through supply chain collaboration.

- nature of supply chain
- risk
- power
- leadership

Supply chain integration & relationships.

- competencies
- supporting capabilities

Supply chain competitiveness

- Drive force is providing superior service at lowest total logistic costs.
- combination of distributing & participants competencies can result superior service vs lowest logistics costs.

Supply Chain Management ; encompasses the planning & management of all activities - sourcing
 - procurement
 - conversion
 - logistics management

Coordination & collaboration b/w all partners - suppliers
 - intermediaries
 - 3rd parties
 - customers

Integrates supply & demand management within & across companies

Brings products & services to the market

Improving competitiveness within a supply chain:

① Cooperative behavior: willingness and sharing of information to develop plans to satisfy customers

Joint participation - faster & efficiency improved

② Eliminate waste and duplication.

Traditional methods can be eliminated & collaboration of all parties to reduce risk with inventory levels.

Inventory driven by economy & source necessities.

③ Collaborate processes.

④ Achieve competitive superiority

⑤ Commitment to create & maintain unique supply chain.

/ / /

risk power leadership.

Risk, power leadership.

Perceived dependency = willingness for firms to enter supply chain relationships. (negotiate exchange / transfer of functions / services)

= Share information

= Participate.

Risk.

- leverage of competency.

\uparrow = high competency = \downarrow risk of performance.
but \uparrow risk = has to be more active in roles
within supply chain

make it work.

e.g. wholesaler - assortment of products = less risk
less reliant
on 1 supplier.

Manufacturer - one specialised product = higher risk.

- high reliance
on collaboration
relationship.

Power

Manufacturers vs Distribution / Retail

Growing range of products

Specialised products

Tradition reliable products

Selected distribution channels

Selected higher classed customers

- trend

- proliferation
(parts scoring)

- credit cards

- int'l. easy access

- market penetration

- on line

- limited offers

- discounts

- timing
conclusion of
supply chain

- maturity
- size
- economic power
- customer patronage
- product portfolio

less obvious reasons = mutual dependency = ^{respect on} _{participating in}
 supply chan.

Relationships sometime exists when leaders have
 excess power = rewards & expertises. If partners
 can't much leave relationship and seek alternative.

Impact = Unity

Willingness to share to make overall successful
 market position. Assist especially financial
 market intelligence.

Share responsibility

Share attempt to make more efficiently
 Help each other with risk.

Relationship:

- ① Contracting
- ② Outsourcing
- ③ Administering
- ④ Alliances
- ⑤ Extension in Enterprises.

Supply Chain Relationships framework, & Classification.

Supply Chain (Dependency / sharing info)

Contract

Outsource

Administered

Alliance

Enterprise

long term
joint working
together

extensio.
n

Time dimension.

Negotiation / Terms

Failure = sanctions.

Shift to performance.

Show chinfo

Joint planning.

Terms of performance

cost.

Dominance.

Contract / contol.

Joint
policies

CPS.

Buyer is leader.

Limited

→ Acknowledged dependency
show info

Defensive.

- acknowledged dependency.

- time dimensions

- framing price, service & performance

Adversarial

- expectations

- negotiations

- terms

Failure • penalties / sanctions / re-negotiate.

- risk power leadership = collaborative / degree of dependency.

Relationships - administered by contract & control by
leaders power.

Joint planning.

Building & Developing Trust → to be clear for supply chain collaboration

Reality based trust → perception that partner willing to perform & capable to perform their role within relationship.

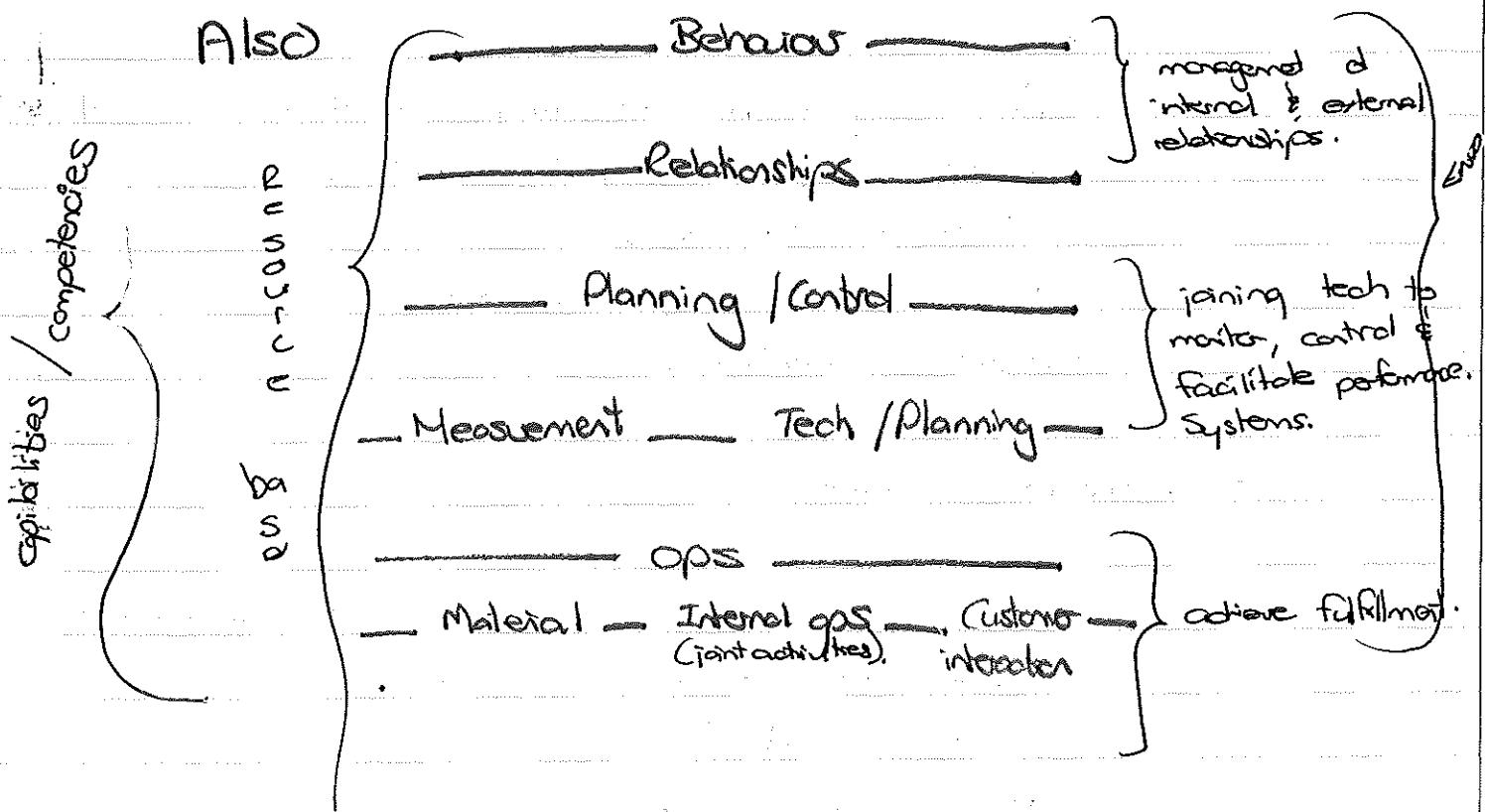
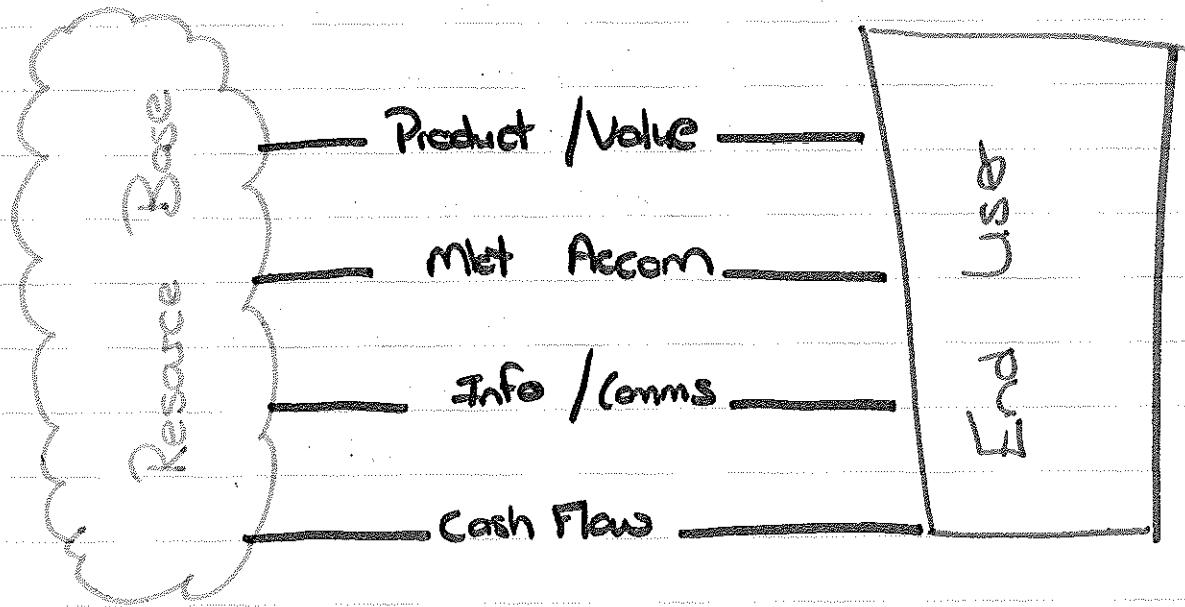
Character based trust → Partners within supply chain look after & interest in each others welfare, culture, leadership, philosophy.

Criteria for successful partnerships

- Individual excellence - Partners are positive & strong
 - have something of value to contribute
- Importance - dual long term objectives
- Interdependence - Complement & depend on each other
- Investments - tangible signs for long term commitment
 - devoting financial + other resources
- Information - Share data & open comms
- Integration - link into each other, both teach & learn
 - build stronger & broader connections
- Institutionalism - given status (relationship) with clear responsibilities, accountabilities & decision processes
- Integrity - behave honorable, gain mutual trust

Supply chain Flow = to create value with framework.

Integration Framework.



Supply Chain Collaborative Framework

• Supply Chain Flows:

- Capability
- Competency

• Operational Context:

Customer & Internal Integration. → Competency

- Customer focused

- Internal coordination.

- process performance,

→ Relativity

- Segmentation.

- Response

- flexibility.

• Planning & Control Context:

Design, application and coordination

- Purchasing, manufacturing, customer order fulfilment.

- Resource planning / coordination.

- Sharing information.

- Measurement of performance.

- Monitor standards.

• Behavioral Context:

Quality of business relationships

- Managers to have defined roles, guidelines, share info, risk and gains.

Resolve conflict

Managerial skills.

Capability & Competencies.

To achieve integration abv is required.

Capability - knowledge & achievement level to develop integration performance.

Competency - linked by qualities / blending in coherence & manageable functions to achieve & maintain.

high levels



Customer loyalty. \Rightarrow competitive advantage.

see pg 359
Table 14.1.

Study Unit 10

Global Supply Chain Integration

Domestic logistics vs Global logistics.

Stages of International Development

Global Trade = from National \rightarrow international ops.

Stage ① - Importing & Exporting. local supply } local
Optimal for Domestic. carriers alliances decisions.
Suboptimal for Global - influence by government
restrictions.

Stage ② - International Operations : local presence.

Internal Ops. (Marketing / Sales / Production / logistics)

establish ops in other country.

increase market awareness / sensitivity.

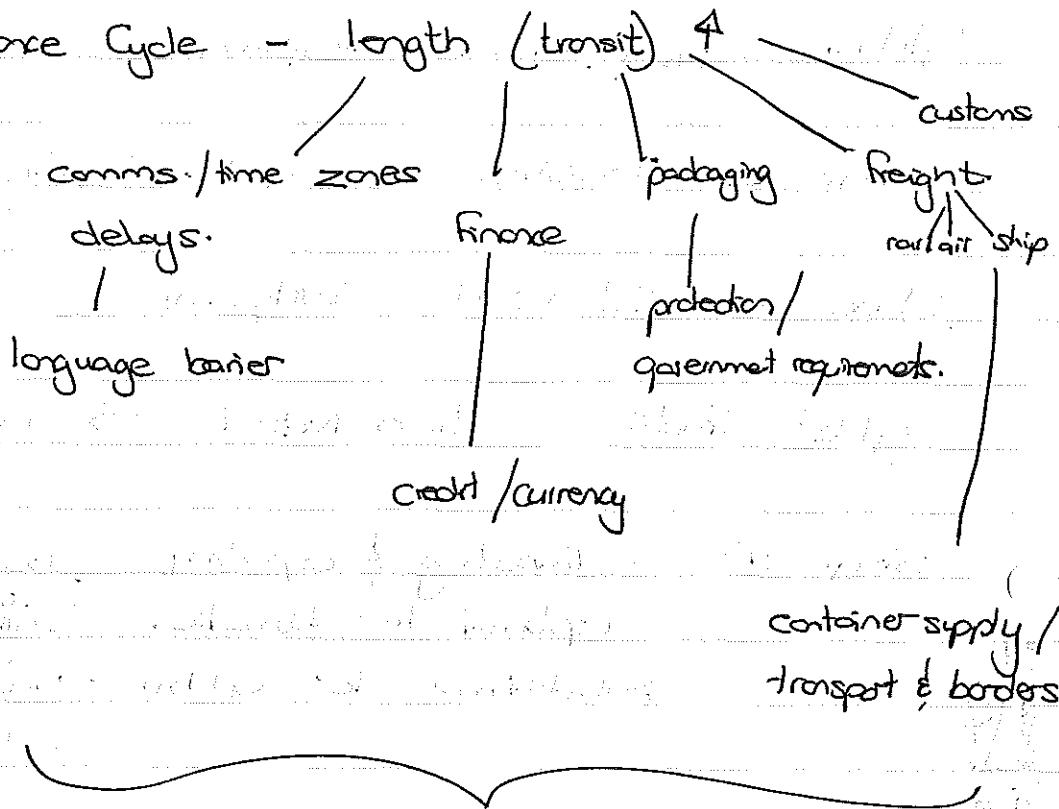
Stage ③ - Globally integrated ops. to customer.

Providing unique, cost-effective, value-added at global level
Global resources provided = to the best for the
customer.

↑ logistical demand & management = decision making. = national band.
Implementation of evaluating strategies & authority.

Five Major Differences b/w Domestic & International

① Performance Cycle - length (transit) ↑



less consistent and less flexible.

② Transportation

intermodal
private - government subsidized / bw service levels
cabotage. (use of domestic carriers within a country)
infrastructure constraints

- pricing agreements
- government agreements
- marketing & alliance relationships

③ Operational Considerations

1. Multiple language
product documentation.

complexity
• Europe - products have several languages on other products.

2. Unique.

National Accreditation

- performance
- technical
- environmental
- safety

→ Duties.

3. Documentation

④ Information Systems Integration.

- Ability to route orders
- Manage inventory.
- Capital investment in technology & Comms.

/ |
Global (ERP) Planning.

⑤ Alliances. – market access & expertise.

- reduce risk

∴ Position vital to take advantage

Overcome barriers of distance, demand, diversity & documentation.

the first term in the expansion of $\frac{1}{\sqrt{1 - 2x + x^2}}$ is 1 , the second term is $-x$, the third term is x^2 , the fourth term is $-x^3$, the fifth term is x^4 , the sixth term is $-x^5$, the seventh term is x^6 , the eighth term is $-x^7$, the ninth term is x^8 , the tenth term is $-x^9$, the eleventh term is x^{10} , the twelfth term is $-x^{11}$, the thirteenth term is x^{12} , the fourteenth term is $-x^{13}$, the fifteenth term is x^{14} , the sixteenth term is $-x^{15}$, the seventeenth term is x^{16} , the eighteenth term is $-x^{17}$, the nineteenth term is x^{18} , the twentieth term is $-x^{19}$, the twenty-first term is x^{20} , the twenty-second term is $-x^{21}$, the twenty-third term is x^{22} , the twenty-fourth term is $-x^{23}$, the twenty-fifth term is x^{24} , the twenty-sixth term is $-x^{25}$, the twenty-seventh term is x^{26} , the twenty-eighth term is $-x^{27}$, the twenty-ninth term is x^{28} , the thirty-first term is $-x^{29}$, the thirty-second term is x^{30} , the thirty-third term is $-x^{31}$, the thirty-fourth term is x^{32} , the thirty-fifth term is $-x^{33}$, the thirty-sixth term is x^{34} , the thirty-seventh term is $-x^{35}$, the thirty-eighth term is x^{36} , the thirty-ninth term is $-x^{37}$, the forty-first term is x^{38} , the forty-second term is $-x^{39}$, the forty-third term is x^{40} , the forty-fourth term is $-x^{41}$, the forty-fifth term is x^{42} , the forty-sixth term is $-x^{43}$, the forty-seventh term is x^{44} , the forty-eighth term is $-x^{45}$, the forty-ninth term is x^{46} , the fifty-first term is $-x^{47}$, the fifty-second term is x^{48} , the fifty-third term is $-x^{49}$, the fifty-fourth term is x^{50} , the fifty-fifth term is $-x^{51}$, the fifty-sixth term is x^{52} , the fifty-seventh term is $-x^{53}$, the fifty-eighth term is x^{54} , the fifty-ninth term is $-x^{55}$, the sixty-first term is x^{56} , the sixty-second term is $-x^{57}$, the sixty-third term is x^{58} , the sixty-fourth term is $-x^{59}$, the sixty-fifth term is x^{60} , the sixty-sixth term is $-x^{61}$, the sixty-seventh term is x^{62} , the sixty-eighth term is $-x^{63}$, the sixty-ninth term is x^{64} , the seventy-first term is $-x^{65}$, the seventy-second term is x^{66} , the seventy-third term is $-x^{67}$, the seventy-fourth term is x^{68} , the seventy-fifth term is $-x^{69}$, the seventy-sixth term is x^{70} , the seventy-seventh term is $-x^{71}$, the seventy-eighth term is x^{72} , the seventy-ninth term is $-x^{73}$, the eighty-first term is x^{74} , the eighty-second term is $-x^{75}$, the eighty-third term is x^{76} , the eighty-fourth term is $-x^{77}$, the eighty-fifth term is x^{78} , the eighty-sixth term is $-x^{79}$, the eighty-seventh term is x^{80} , the eighty-eighth term is $-x^{81}$, the eighty-ninth term is x^{82} , the ninety-first term is $-x^{83}$, the ninety-second term is x^{84} , the ninety-third term is $-x^{85}$, the ninety-fourth term is x^{86} , the ninety-fifth term is $-x^{87}$, the ninety-sixth term is x^{88} , the ninety-seventh term is $-x^{89}$, the ninety-eighth term is x^{90} , the ninety-ninth term is $-x^{91}$, the一百th term is x^{92} , the一百-first term is $-x^{93}$, the一百-second term is x^{94} , the一百-third term is $-x^{95}$, the一百-fourth term is x^{96} , the一百-fifth term is $-x^{97}$, the一百-sixth term is x^{98} , the一百-seventh term is $-x^{99}$, the一百-eighth term is x^{100} .